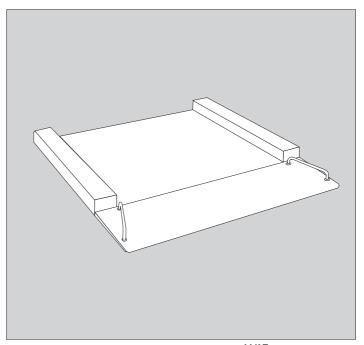


Service Manual

# **Sartorius Industry Series**

Flat-bed Scales IF-Models Electronic Precision Scales

Including Spare Parts List and Service Specifications Sheets



WIF5035-e04125

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Fine Adjustment of the Off-center Load

#### **General Information**

### Repairs

#### Important:

Prerequisites for working on Sartorius Industry Scales include considerable experience, completion of a Service Course at the main office in Goettingen, and the special tools and equipment described below. Please do not attempt or permit any unauthorized repair work! If you remove the seal (warranty sticker), the scale is no longer covered under the warranty.

#### Overview of Flat-bed models

The models consist of a flat-bed scale with strain-gauge load cells, an analog/digital converter and an *isi* industrial terminal.

#### Models

IF600LIP-LOCE, IF600LIS-LOCE, IF600NLP-LOCE, IF600NLS-LOCE, IF600NNP-LOCE, IF600NNS-LOCE, IF600NNP-LOCE, IF600RNP-LOCE, IF1500NLP-LOCE, IF1500NLS-LOCE, IF1500NNP-LOCE, IF1500RNP-LOCE, IF1500RNP-LOCE, IF1500RRS-LOCE, IF1500WRP-LOCE, IF1500WRS-LOCE, IF3000NNP-LOCE, IF3000NNS-LOCE, IF3000RNP-LOCE, IF3000RNS-LOCE, IF3000RRS-LOCE, IF3000RRS-LOCE, IF3000RRS-LOCE, IF3000WRS-LOCE, IF3000WRS-LOCE

## Ordering special versions of the models ..

Note:

To order special versions, please add the ID code of the special version you need to the last letter of the order number for the standard model. For example, "P" stands for "electropolished," and "P4" for the AISI 316 TI stainless steel standard (German standard 1.4571) that is electropolished.

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